Statement of Verification

BREG EN EPD No.: 000581 Issue 01

This is to verify that the

Environmental Product Declaration

provided by:

Yazici Iron and Steel Co. Inc., Kocaeli (DNA PC Wire and Strand)

is in accordance with the requirements of:

EN 15804:2012+A2:2019

and

BRE Global Scheme Document SD207

This declaration is for:

High tensile prestressing steel wire and strand for the prestressing of concrete (secondary production route - scrap)

Company Address

Yazici Iron and Steel Co. Inc., Kocaeli, (DNA PC Wire and Strand)
Diler Holding
Eski Büyükdere Cad. Maslak No:1
Koçkaya As Plaza 34485
Maslak-Sarıyer / İstanbul
TÜRKİYE

Signed for BRE Global Ltd	Emma Baker Operator	07 May 2024 Date of this Issue
07 May 2024 Date of First Issue		06 May 2027 Expiry Date

Environmental Product Declaration

EPD Number: 000581

General Information

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE 2023 Product Category Rules (PN 514 Rev 3.1) for Type III environmental product declaration of construction products to EN 15804:2012+A2:2019.
Commissioner of LCA study	**LCA consultant/Tool**
CARES Pembroke House 21 Pembroke Road Sevenoaks Kent, TN13 1XR UK www.carescertification.com	CARES EPD Tool SPHERA SOLUTIONS UK LIMITED The Innovation Centre Warwick Technology Park Gallows Hill, Warwick Warwickshire CV34 6UW www.sphera.com
Declared/Functional Unit	**Applicability/Coverage**
1 tonne of high tensile prestressing steel wire and strand for the prestressing of concrete manufactured by the secondary (scrap-based) production route - Scrap as used within concrete structures for a commercial building.	Manufacturer-specific product.
EPD Type	**Background database**
Cradle to Gate with Module C and D and Options	GaBi

Demonstration of Verification
CEN standard EN 15804 serves as the core PCR [a]
Independent verification of the declaration and data according to EN ISO 14025:2010 ☐Internal ☒ External
(Where appropriate [b])Third party verifier: Pat Hermon
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)

Comparability
Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A2:2019. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A2:2019 for further guidance

Information modules covered

Product			Construction		Use stage							End-of-life					Benefits and loads beyond the system boundary
					Related to the building fabric					Related to the building							
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4		D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal		Reuse, Recovery and/or Recycling potential
☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑	☑		☑

Note: Ticks indicate the Information Modules declared.

Manufacturing site

Yazici Iron and Steel Co. Inc., Kocaeli (DNA PC Wire and Strand)

Makine Ihtisas OSB
6. Cad. 8. Sokak No:10
Dilovası, Kocaeli
Turkiye

Construction Product:

Product Description

Plain or indented high tensile steel wire for prestressing concrete is obtained by cold drawing of high carbon steel wire rods into various sizes (according to product standards listed in References) which are manufactured by hot rolling of continuously cast steel billets obtained from melting steel scrap in the Electric Arc Furnace (EAF).

High-tensile prestressing steel strand for prestressing concrete is obtained by winding multiple cold-drawn wires manufactured specifically for strand in a process similar to that described above to form a steel strand of various sizes (according to product standards listed in References).

The declared unit is 1 tonne of steel product covering high tensile prestressed steel wire and high tensile prestressed steel strand as used within concrete structures for a commercial building.

Technical Information

Property	Value, Unit
Production route	EAF
Density	7.81 kg/dm^3
Modulus of elasticity	205 GPa (Wire) 195 GPa (Strand)
Characteristic Value of 0.1% Proof Force $Fp_{0.1}$ (as per BS 5896:2012; value depending on steel name and diameter of wire)	18.5 to 56.6 kN (Wire) 62.2 to 334 kN (Strand)
Nominal Tensile strength (as per BS 5896:2012; value depending on steel name and diameter of wire)	1670 to 1860 MPa
Characteristic Value of Maximum Force Fm	21 to 60.4 kN (Wire) 92 to 379 kN (Strand)
Agt (total minimum % elongation at maximum force as per BS 5896:2012) (with Lo ≥ 100mm for Wire; Lo ≥ 500mm for Strand)	3.5 %
Maximum relaxation at 1000 h for initial force corresponding to 70% (as per BS 5896:2012)	2.5%
Recycled content (as per ISO 14021:2016/Amd:2021)	93.2 %

Main Product Contents

Material/Chemical Input	%
Fe	97
C, Mn, Si, V, Ni, Cu, Cr, Mo and others	3

Manufacturing Process

Scrap metal is melted in an electric arc furnace (EAF) to obtain liquid steel. This is then refined to remove impurities and alloying additions can be added to give the required properties.

Molten steel from the EAF is then cast into steel billets before being sent to the rolling mill where they are rolled to the required dimensions for the finished coils of the high carbon steel wire rods.

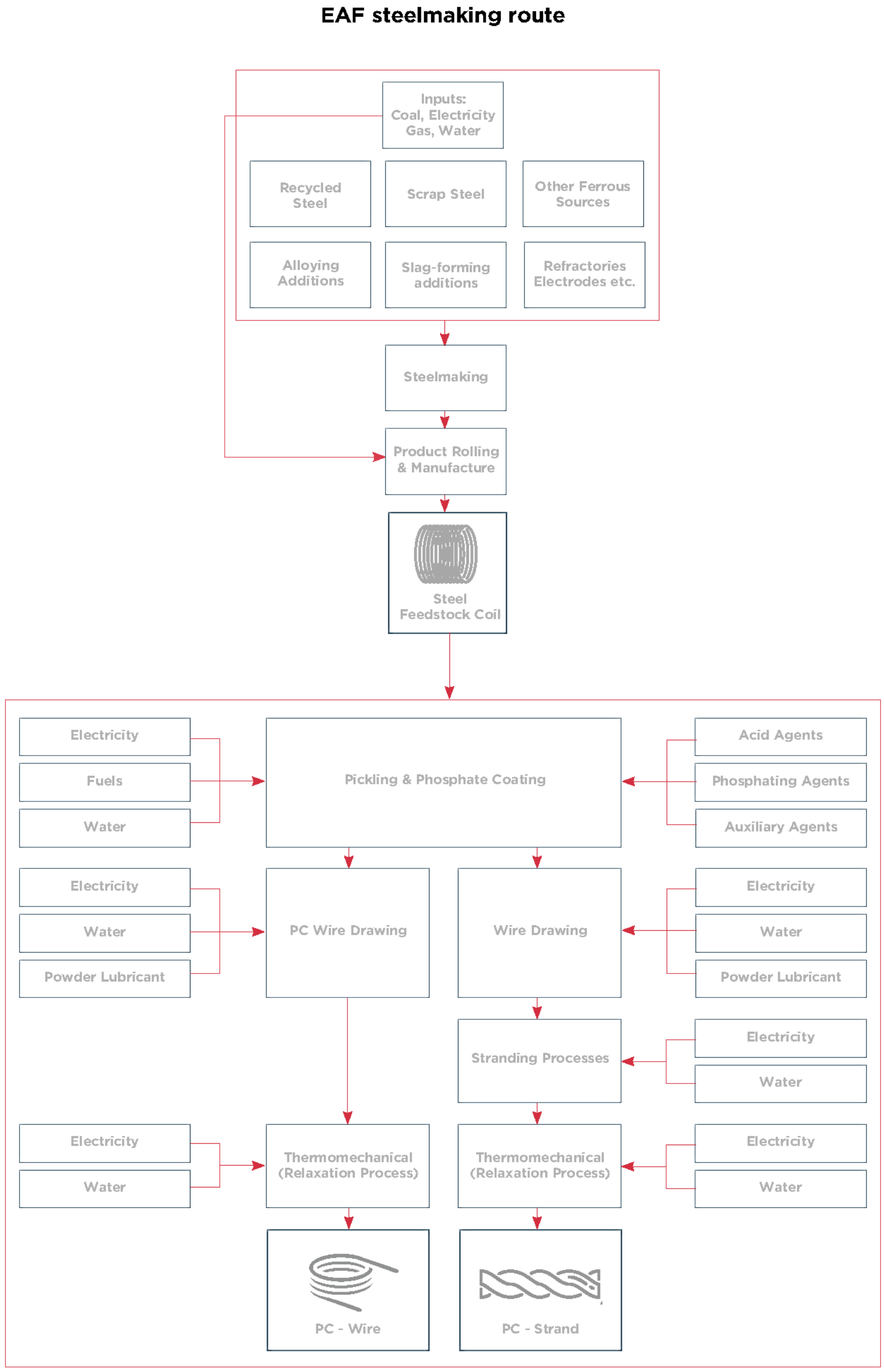
High carbon steel wire rods are cold drawn into required dimensions for the finished high tensile steel wire for the presstressing of concrete, in plain or in indented forms.

High carbon steel wire rods are cold drawn into required dimensions for the semi-finished wires, which are then twined to form steel strand for the prestressing of concrete.

The products are packaged by binding with steel straps, both the steel ties and products do not include any biogenic materials.

Wrapping paper and wooden wedge that contain biogenic material are used for the packaging and handling of the final products. Their total mass is 0.35% of the total mass of the product but less than 1%, thus their biogenic carbon is not considered in this declaration.

Process flow diagram



Construction Installation

Processing and proper use of high tensile steel wire and strand products depends on the application and should be made in accordance with generally accepted practices, standards and manufacturing recommendations.

During transport and storage of high tensile steel wire and strand products the usual requirement for the special care for securing loads is to be observed.

Use Information

The composition of the high tensile steel wire and strand products does not change during use.

High tensile steel wire and strand products do not cause adverse health effects under normal conditions of use.

No risks to the environment and living organisms are known to result from the mechanical destruction of the high tensile steel wire and strand products itself.

End of Life

High tensile steel wire and strand products are not reused at end of life but can be recycled to the same (or higher/lower) quality of steel depending upon the metallurgy and processing of the recycling route.

It is a high value resource, so efforts are made to recycle steel scrap rather than disposing of it at EoL. A recycling rate of 92% is typical for high tensile steel wire and strand products.

Life Cycle Assessment Calculation Rules

Declared unit description

The declared unit is 1 tonne of steel product covering high tensile prestressed steel wire and high tensile prestressed steel strand manufactured by the Secondary (Scrap) production route as used within concrete structures for a commercial building.

System boundary

The system boundary of the EPD follows the modular design defined by EN 15804+A2. This is a cradle to gate – with Moduel C and D and all options EPD and thus covers all modules from A1 to C4 and includes module D as well.

Impacts and aspects related to losses/wastage (i.e. production, transport and waste processing and end-of-life stage of lost waste products and materials) are considered in the modules in which the losses/wastage occur.

Once steel scrap has been collected for recycling it is considered to have reached the end of waste state.

Data sources, quality and allocation

Data Sources: Manufacturing data for the period 01/01/2021-31/12/2021 was provided by Yazıcı Demir Çelik A.Ş., Kocaeli (DNA PC Tel and Strand). Data provided covered all products manufactured at the site. High carbon steel wire rod used in the manufacturing of high tensile steel wire and strand for the prestressing of concrete was manufactured by Diler Demir Çelik Endüstri ve Ticaret A.Ş. (member of the same parent group Diler Holding).

The selection of the background data for electricity generation is in line with the BRE Global PCR. Country or region specific power grid mixes are selected from LCA FE (GaBi) Dataset Documentation (Sphera 2023.1). Thus, consumption grid mix of Turkiye has been selected to suit specific manufacturing location.

Data Quality: Data quality can be described as good. Background data are consistently sourced from the LCA FE (GaBi) Dataset Documentation (Sphera 2023.1). The primary data collection was thorough, considering all relevant flows and these data have been verified by CARES.

Data quality level and criteria of the UN Environment Global Guidance on LCA database development:

Geographical Representativeness	: Good
Technical Representativeness	: Very good
Time Representativeness	: Good

Allocation: Mill scale is produced as co-products from the high strength steel wire and strand manufacturing process. Impacts are allocated between the steel, the slag and the mill scale based on economic value. The revenue generated from mill scale is 0.42%, which is less than 1% in relation to the product based on current market prices, these co-products are of definite value and are freely/readily traded in reality. For this reason, economic allocation has been applied to the processes where these co-products arise.

Specific information on allocation within the background data is given in the LCA FE (GaBi) Dataset Documentation (Sphera 2023.1).

Cut-off criteria

On the input side all flows entering the system and comprising more than 1% in total mass or contributing more than 1% to primary energy consumption are considered. All inputs used as well as all process-specific waste and process emissions were assessed. For this reason, material streams which were below 1% (by mass) were captured as well. In this manner the cut-off criteria according to the BRE guidelines are fulfilled.

The mass of steel strap used for packing the product is less than 1 % of the total mass of the product.

LCA Results - High tensile steel wire for the prestressing of concrete

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO_2 eq	kg CO_2 eq	kg CO_2 eq	kg CO_2 eq	kg CFC11 eq	mol H^+ eq	kg $(PO_4)^{3-}$ eq
Product stage	Raw material supply	A1	817	816	0.307	0.296	8.26E-07	7.50	5.44E-04
	Transport	A2	0.785	0.789	-0.011	0.007	6.80E-14	2.42E-03	2.83E-06
	Manufacturing	A3	221	220	0.592	0.011	6.65E-11	1.36	4.34E-05
	Total (of product stage)	A1-3	1.04E+03	1.04E+03	0.888	0.314	8.26E-07	8.86	5.90E-04
Construction process stage	Transport	A4	20.7	20.8	-0.290	0.190	1.80E-12	0.064	7.48E-05
	Construction	A5	21.6	21.7	-0.119	0.015	1.65E-08	0.182	1.54E-05
Use stage	Use	B1	0	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario									
End of life	Deconstruction, demolition	C1	2.15	2.15	2.65E-03	4.06E-05	1.64E-13	0.003	4.12E-07
	Transport	C2	41.4	41.9	-0.898	0.407	4.04E-12	0.193	1.61E-04
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	1.17	1.20	-0.040	0.004	3.05E-12	0.009	2.42E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	336	337	-0.329	-0.134	-1.35E-09	0.286	-1.42E-04
100% Lanfill Scenario									
End of life	Deconstruction, demolition	C1	2.15	2.15	0.003	4.06E-05	1.64E-13	0.003	4.12E-07
	Transport	C2	1.89	1.92	-0.044	0.020	1.88E-13	0.007	7.83E-06
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	14.6	15	-0.499	0.047	3.82E-11	0.107	3.02E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	2.22E+03	2.22E+03	-4.01	0.647	-6.88E-09	4.53	-2.42E-06
100% Recycling Scenario									
End of life	Deconstruction, demolition	C1	2.15	2.15	0.003	4.06E-05	1.64E-13	0.003	4.12E-07
	Transport	C2	44.8	45.3	-0.973	0.440	4.37E-12	0.209	1.74E-04
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	173	173	-0.009	-0.202	-8.66E-10	-0.083	-1.54E-04

GWP-total = Global warming potential, total;
GWP-fossil = Global warming potential, fossil;
GWP-biogenic = Global warming potential, biogenic;
GWP-luluc = Global warming potential, land use and land use change;
ODP = Depletion potential of the stratospheric ozone layer;
AP = Acidification potential, accumulated exceedance; and
EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

LCA Results - High tensile steel wire for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			EP-marine	EP-terrestrial	POCP	ADP-mineral &metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m^3 world eq	disease incidence
Product stage	Raw material supply	A1	1.10E-03	11.8	3.26	5.93E-05	9.81E+03	1.27	8.68E-05
	Transport	A2	1.10E-03	0.012	2.18E-03	5.01E-08	10.6	0.009	1.43E-08
	Manufacturing	A3	0.189	2.08	0.570	3.50E-06	3.95E+03	-7.26	1.44E-05
	Total (of product stage)	A1-3	0.191	13.9	3.83	6.29E-05	1.38E+04	-5.98	1.01E-04
Construction process stage	Transport	A4	0.029	0.328	0.058	1.32E-06	279	0.237	3.78E-07
	Construction	A5	0.035	0.300	0.081	4.65E-05	290	-0.078	2.07E-06
Use stage	Use	B1	0	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario									
End of life	Deconstruction, demolition	C1	1.16E-03	0.013	0.004	2.15E-08	28.4	0.005	1.88E-08
	Transport	C2	0.091	1.01	0.195	2.86E-06	633	0.511	1.52E-06
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0.002	0.024	0.007	5.54E-08	16.0	0.132	1.05E-07
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.141	1.52	0.499	-1.74E-04	1.90E+03	-43.2	-1.06E-06
100% Lanfill Scenario									
End of life	Deconstruction, demolition	C1	1.16E-03	0.013	0.004	2.15E-08	28.4	0.005	1.88E-08
	Transport	C2	0.003	0.036	0.006	1.38E-07	29.2	0.025	3.65E-08
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0.028	0.303	0.083	6.92E-07	200	1.65	1.31E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	1.16	12.5	3.89	-1.55E-04	1.58E+04	-16.4	6.09E-05
100% Recycling Scenario									
End of life	Deconstruction, demolition	C1	1.16E-03	0.013	0.004	2.15E-08	28.4	0.005	1.88E-08
	Transport	C2	0.098	1.10	0.212	3.10E-06	685	0.553	1.65E-06
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.052	0.564	0.204	-1.76E-04	693	-45.5	-6.46E-06

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
EP-terrestrial = Eutrophication potential, accumulated exceedance;
POCP = Formation potential of tropospheric ozone;
ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;
ADP-fossil = Depletion potential of the stratospheric ozone layer;
WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
PM = Particulate matter.

LCA Results - High tensile steel wire for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U235 eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	22.3	5.44E-04	1.85E-07	7.01E-06	926
	Transport	A2	1.98E-03	2.83E-06	1.50E-10	9.35E-09	4.41
	Manufacturing	A3	18.100	4.34E-05	5.62E-08	5.11E-06	10.9
	Total (of product stage)	A1-3	40.4	5.90E-04	2.41E-07	1.21E-05	9.41E+02
Construction process stage	Transport	A4	0.052	7.48E-05	3.96E-09	2.47E-07	116
	Construction	A5	0.822	1.54E-05	5.12E-09	2.66E-07	28.3
Use stage	Use	B1	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0
	Repair	B3	0	0	0	0	0
	Replacement	B4	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario							
End of life	Deconstruction, demolition	C1	0.005	4.12E-07	4.86E-10	1.52E-08	0.095
	Transport	C2	0.117	1.61E-04	8.94E-09	5.22E-07	249
	Waste processing	C3	0	0	0	0	0
	Disposal	C4	0.021	2.42E-06	1.34E-09	1.48E-07	3.89
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-7.71	-1.42E-04	-1.11E-06	1.81E-06	-524
100% Lanfill Scenario							
End of life	Deconstruction, demolition	C1	0.005	4.12E-07	4.86E-10	1.52E-08	0.095
	Transport	C2	0.005	7.83E-06	4.14E-10	2.45E-08	12.2
	Waste processing	C3	0	0	0	0	0
	Disposal	C4	0.263	3.02E-05	1.68E-08	1.85E-06	48.6
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-35.1	-2.42E-06	1.79E-06	1.31E-05	-1.84E+03
100% Recycling Scenario							
End of life	Deconstruction, demolition	C1	0.005	4.12E-07	4.86E-10	1.52E-08	0.095
	Transport	C2	0.127	1.74E-04	9.68E-09	5.65E-07	270
	Waste processing	C3	0	0	0	0	0
	Disposal	C4	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-5.33	-1.54E-04	-1.37E-06	8.35E-07	-410

IRP = Potential human exposure efficiency relative to U235;
ETP-fw = Potential comparative toxic unit for ecosystems;
HTP-c = Potential comparative toxic unit for humans;
HTP-nc = Potential comparative toxic unit for humans; and
SQP = Potential soil quality index.

LCA Results - High tensile steel wire for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	3.61E+03	0	1.82E+03	1.93E+04	0	9.81E+03
	Transport	A2	0.748	0	0.748	10.600	0	10.6
	Manufacturing	A3	327	0	327	3950	0	3.95E+03
	Total (of product stage)	A1-3	3.94E+03	0	2.15E+03	2.33E+04	0	1.38E+04
Construction process stage	Transport	A4	19.7	0	19.7	280	0	280
	Construction	A5	81.7	0	45.9	479	0	290
Use stage	Use	B1	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario								
End of life	Deconstruction, demolition	C1	0.125	0	0.125	28.4	0	28.4
	Transport	C2	42.4	0	42.4	634	0	634
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	2.61	0	2.61	16	0	16
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-844	0	-844	1.94E+03	0	1.94E+03
100% Landfill Scenario								
End of life	Deconstruction, demolition	C1	0.125	0	0.125	28.4	0	28.4
	Transport	C2	2.07	0	2.07	29.3	0	29.3
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	32.6	0	32.6	200	0	200
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-3.16E+03	0	-3.16E+03	1.60E+04	0	1.60E+04
100% Recycling Scenario								
End of life	Deconstruction, demolition	C1	0.125	0	0.125	28.4	0	28.4
	Transport	C2	45.9	0	45.9	687	0	687
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-643	0	-643	717	0	717

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
PERM = Use of renewable primary energy resources used as raw materials;
PERT = Total use of renewable primary energy resources;
PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
PENRM = Use of non-renewable primary energy resources used as raw materials;
PENRT = Total use of non-renewable primary energy resource

LCA Results - High tensile steel wire for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing resource use, secondary materials and fuels, use of water						
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m^3
Product stage	Raw material supply	A1	0	0	0	1.27
	Transport	A2	0	0	0	0.009
	Manufacturing	A3	-1.15E+03	0	0	-7.26
	Total (of product stage)	A1-3	-1.15E+03	0	0	-5.98
Construction process stage	Transport	A4	0	0	0	0.237
	Construction	A5	0	0	0	-0.078
Use stage	Use	B1	0	0	0	0
	Maintenance	B2	0	0	0	0
	Repair	B3	0	0	0	0
	Replacement	B4	0	0	0	0
	Refurbishment	B5	0	0	0	0
	Operational energy use	B6	0	0	0	0
	Operational water use	B7	0	0	0	0
%92 Recycling / %8 Landfill Scenario						
End of life	Deconstruction, demolition	C1	0	0	0	0.005
	Transport	C2	0	0	0	0.511
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	0.132
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	226	0	0	-43.2
100% Landfill Scenario						
End of life	Deconstruction, demolition	C1	0	0	0	0.005
	Transport	C2	0	0	0	0.025
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	1.65
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	1.15E+03	0	0	-16.4
100% Recycling Scenario						
End of life	Deconstruction, demolition	C1	0	0	0	0.005
	Transport	C2	0	0	0	0.553
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	146	0	0	-45.5

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;
NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

LCA Results - High tensile steel wire for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	1.11E-06	78.8	0.143
	Transport	A2	3.92E-11	1.53E-03	1.37E-05
	Manufacturing	A3	1.94E-07	1.94	0.280
	Total (of product stage)	A1-3	1.30E-06	80.7	0.423
Construction process stage	Transport	A4	1.04E-09	0.040	3.62E-04
	Construction	A5	2.97E-08	3.42	0.009
Use stage	Use	B1	0	0	0
	Maintenance	B2	0	0	0
	Repair	B3	0	0	0
	Replacement	B4	0	0	0
	Refurbishment	B5	0	0	0
	Operational energy use	B6	0	0	0
	Operational water use	B7	0	0	0
%92 Recycling / %8 Landfill Scenario					
End of life	Deconstruction, demolition	C1	8.19E-11	0.006	3.28E-05
	Transport	C2	2.30E-09	0.090	8.15E-04
	Waste processing	C3	0	0	0
	Disposal	C4	3.49E-10	80.1	1.82E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-0.014	8.15	-0.070
100% Landfill Scenario					
End of life	Deconstruction, demolition	C1	8.19E-11	0.006	3.28E-05
	Transport	C2	1.08E-10	0.004	3.78E-05
	Waste processing	C3	0	0	0
	Disposal	C4	4.36E-09	1.00E+03	0.002
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-0.014	36.1	-0.317
100% Recycling Scenario					
End of life	Deconstruction, demolition	C1	8.19E-11	0.006	3.28E-05
	Transport	C2	2.49E-09	0.097	8.82E-04
	Waste processing	C3	0	0	0
	Disposal	C4	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-0.014	5.72	-0.049

HWD = Hazardous waste disposed;
NHWD = Non-hazardous waste disposed;
RWD = Radioactive waste disposed

LCA Results - High tensile steel wire for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Other environmental information describing output flows – at end of life								
			CRU	MFR	MER	EE	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0	0	0	0	0	0
	Transport	A2	0	0	0	0	0	0
	Manufacturing	A3	0	0	0	0	0	0
	Total (of product stage)	A1-3	0	0	0	0	0	0
Construction process stage	Transport	A4	0	0	0	0	0	0
	Construction	A5	0	0	0	0	0	0
Use stage	Use	B1	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario								
End of life	Deconstruction, demolition	C1	0	-920	0	0	0	0
	Transport	C2	0	0	0	0	0	0
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0	0	0
100% Landfill Scenario								
End of life	Deconstruction, demolition	C1	0	0	0	0	0	0
	Transport	C2	0	0	0	0	0	0
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0	0	0
100% Recycling Scenario								
End of life	Deconstruction, demolition	C1	0	-1.00E+03	0	0	0	0
	Transport	C2	0	0	0	0	0	0
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0	0	0

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EE = Exported Energy

LCA Results - High tensile steel strand for the prestressing of concrete

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater
			kg CO_2 eq	kg CO_2 eq	kg CO_2 eq	kg CO_2 eq	kg CFC11 eq	mol H^+ eq	kg $(PO_4)^{3-}$ eq
Product stage	Raw material supply	A1	817	816	0.307	0.296	8.26E-07	7.50	5.44E-04
	Transport	A2	0.785	0.789	-0.011	0.007	6.80E-14	2.42E-03	2.83E-06
	Manufacturing	A3	276	276	0.742	0.014	8.50E-11	1.75	4.87E-05
	Total (of product stage)	A1-3	1.09E+03	1.09E+03	1.04	0.317	8.26E-07	9.25	5.96E-04
Construction process stage	Transport	A4	20.7	20.8	-0.290	0.190	1.80E-12	0.064	7.48E-05
	Construction	A5	22.7	22.8	-0.116	0.015	1.65E-08	0.190	1.55E-05
Use stage	Use	B1	0	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario									
End of life	Deconstruction, demolition	C1	2.15	2.15	2.65E-03	4.06E-05	1.64E-13	0.003	4.12E-07
	Transport	C2	41.4	41.9	-0.898	0.407	4.04E-12	0.193	1.61E-04
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	1.17	1.20	-0.040	0.004	3.05E-12	0.009	2.42E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	336	337	-0.329	-0.134	-1.35E-09	0.286	-1.42E-04
100% Lanfill Scenario									
End of life	Deconstruction, demolition	C1	2.15	2.15	0.003	4.06E-05	1.64E-13	0.003	4.12E-07
	Transport	C2	1.89	1.92	-0.044	0.020	1.88E-13	0.007	7.83E-06
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	14.6	15.0	-0.499	0.047	3.82E-11	0.107	3.02E-05
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	2.22E+03	2.22E+03	-4.01	0.647	-6.88E-09	4.53	-2.42E-06
100% Recycling Scenario									
End of life	Deconstruction, demolition	C1	2.15	2.15	0.003	4.06E-05	1.64E-13	0.003	4.12E-07
	Transport	C2	44.8	45.3	-0.973	0.440	4.37E-12	0.209	1.74E-04
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	173	173	-0.009	-0.202	-8.66E-10	-0.083	-1.54E-04

GWP-total = Global warming potential, total;
GWP-fossil = Global warming potential, fossil;
GWP-biogenic = Global warming potential, biogenic;
GWP-luluc = Global warming potential, land use and land use change;
ODP = Depletion potential of the stratospheric ozone layer;
AP = Acidification potential, accumulated exceedance; and
EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment

LCA Results - High tensile steel strand for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts

			EP-marine	EP-terrestrial	POCP	ADP-mineral &metals	ADP-fossil	WDP	PM
			kg N eq	mol N eq	kg NMVOC eq	kg Sb eq	MJ, net calorific value	m^3 world eq	disease incidence
Product stage	Raw material supply	A1	1.10E-03	11.8	3.26	5.93E-05	9.81E+03	1.27	8.68E-05
	Transport	A2	1.10E-03	1.24E-02	2.18E-03	5.01E-08	10.6	0.009	1.43E-08
	Manufacturing	A3	0.242	2.65	0.729	4.43E-06	4.97E+03	-2.18	1.85E-05
	Total (of product stage)	A1-3	0.244	14.5	3.99	6.38E-05	1.48E+04	-0.901	1.05E-04
Construction process stage	Transport	A4	0.029	0.328	0.058	1.32E-06	279	0.237	3.78E-07
	Construction	A5	0.036	0.311	0.084	4.65E-05	310	0.023	2.15E-06
Use stage	Use	B1	0	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario									
End of life	Deconstruction, demolition	C1	1.16E-03	0.013	0.004	2.15E-08	28.4	0.005	1.88E-08
	Transport	C2	0.091	1.01	0.195	2.86E-06	633	0.511	1.52E-06
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0.002	0.024	0.007	5.54E-08	16.0	0.132	1.05E-07
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.141	1.52	0.499	-1.74E-04	1.90E+03	-43.2	-1.06E-06
100% Lanfill Scenario									
End of life	Deconstruction, demolition	C1	1.16E-03	0.013	0.004	2.15E-08	28.4	0.005	1.88E-08
	Transport	C2	0.003	0.036	0.006	1.38E-07	29.2	0.025	3.65E-08
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0.028	0.303	0.083	6.92E-07	200	1.65	1.31E-06
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	1.16	12.5	3.89	-1.55E-04	1.58E+04	-16.4	6.09E-05
100% Recycling Scenario									
End of life	Deconstruction, demolition	C1	1.16E-03	0.013	0.004	2.15E-08	28.4	0.005	1.88E-08
	Transport	C2	0.098	1.10	0.212	3.10E-06	685	0.553	1.65E-06
	Waste processing	C3	0	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0.052	0.564	0.204	-1.76E-04	692	-45.5	-6.46E-06

EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment;
EP-terrestrial = Eutrophication potential, accumulated exceedance;
POCP = Formation potential of tropospheric ozone;
ADP-mineral&metals = Abiotic depletion potential for non-fossil resources;
ADP-fossil = Depletion potential of the stratospheric ozone layer;
WDP = Water (user) deprivation potential, deprivation-weighted water consumption; and
PM = Particulate matter.

LCA Results - High tensile steel strand for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			IRP	ETP-fw	HTP-c	HTP-nc	SQP
			kBq U^{235} eq	CTUe	CTUh	CTUh	dimensionless
Product stage	Raw material supply	A1	22.3	5.44E-04	1.85E-07	7.01E-06	926
	Transport	A2	1.98E-03	2.83E-06	1.50E-10	9.35E-09	4.41
	Manufacturing	A3	23.4	4.87E-05	7.14E-08	5.74E-06	13.7
	Total (of product stage)	A1-3	45.7	5.96E-04	2.57E-07	1.28E-05	9.44E+02
Construction process stage	Transport	A4	0.052	7.48E-05	3.96E-09	2.47E-07	116
	Construction	A5	0.927	1.55E-05	5.43E-09	2.78E-07	28.3
Use stage	Use	B1	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0
	Repair	B3	0	0	0	0	0
	Replacement	B4	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario							
End of life	Deconstruction, demolition	C1	0.005	4.12E-07	4.86E-10	1.52E-08	0.095
	Transport	C2	0.117	1.61E-04	8.94E-09	5.22E-07	249
	Waste processing	C3	0	0	0	0	0
	Disposal	C4	0.021	2.42E-06	1.34E-09	1.48E-07	3.89
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-7.71	-1.42E-04	-1.11E-06	1.81E-06	-524
100% Lanfill Scenario							
End of life	Deconstruction, demolition	C1	0.005	4.12E-07	4.86E-10	1.52E-08	0.095
	Transport	C2	0.005	7.83E-06	4.14E-10	2.45E-08	12.2
	Waste processing	C3	0	0	0	0	0
	Disposal	C4	0.263	3.02E-05	1.68E-08	1.85E-06	48.6
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-35.1	-2.42E-06	1.79E-06	1.31E-05	-1.84E+03
100% Recycling Scenario							
End of life	Deconstruction, demolition	C1	0.005	4.12E-07	4.86E-10	1.52E-08	0.095
	Transport	C2	0.127	1.74E-04	9.68E-09	5.65E-07	270
	Waste processing	C3	0	0	0	0	0
	Disposal	C4	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-5.33	-1.54E-04	-1.37E-06	8.35E-07	-410

IRP = Potential human exposure efficiency relative to U235;
ETP-fw = Potential comparative toxic unit for ecosystems;
HTP-c = Potential comparative toxic unit for humans;
HTP-nc = Potential comparative toxic unit for humans; and
SQP = Potential soil quality index.

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LCA Results - High tensile steel strand for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	3.61E+03	0	1.82E+03	1.93E+04	0	9.81E+03
	Transport	A2	0.748	0	0.748	10.600	0	10.6
	Manufacturing	A3	421	0	421	4.97E+03	0	4.97E+03
	Total (of product stage)	A1-3	4.03E+03	0	2.24E+03	2.43E+04	0	1.48E+04
Construction process stage	Transport	A4	19.7	0	19.7	280	0	280
	Construction	A5	83.6	0	47.8	499	0	310
Use stage	Use	B1	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario								
End of life	Deconstruction, demolition	C1	0.125	0	0.125	28.4	0	28.4
	Transport	C2	42.4	0	42.4	634	0	634
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	2.61	0	2.61	16.0	0	16
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-844	0	-844	1.94E+03	0	1.94E+03
100% Landfill Scenario								
End of life	Deconstruction, demolition	C1	0.125	0	0.125	28.4	0	28.4
	Transport	C2	2.07	0	2.07	29.3	0	29.3
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	32.6	0	32.6	200	0	200
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-3.16E+03	0	-3160	1.60E+04	0	1.60E+04
100% Recycling Scenario								
End of life	Deconstruction, demolition	C1	0.125	0	0.125	28.4	0	28.4
	Transport	C2	45.9	0	45.9	687	0	687
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-643	0	-643	716	0	716

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;
PERM = Use of renewable primary energy resources used as raw materials;
PERT = Total use of renewable primary energy resources;
PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;
PENRM = Use of non-renewable primary energy resources used as raw materials;
PENRT = Total use of non-renewable primary energy resource

LCA Results - High tensile steel strand for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Parameters describing resource use, secondary materials and fuels, use of water						
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m^3
Product stage	Raw material supply	A1	0	0	0	1.27
	Transport	A2	0	0	0	0.009
	Manufacturing	A3	-1.15E+03	0	0	-2.18
	Total (of product stage)	A1-3	-1.15E+03	0	0	-0.901
Construction process stage	Transport	A4	0	0	0	0.237
	Construction	A5	0	0	0	0.023
Use stage	Use	B1	0	0	0	0
	Maintenance	B2	0	0	0	0
	Repair	B3	0	0	0	0
	Replacement	B4	0	0	0	0
	Refurbishment	B5	0	0	0	0
	Operational energy use	B6	0	0	0	0
	Operational water use	B7	0	0	0	0
%92 Recycling / %8 Landfill Scenario						
End of life	Deconstruction, demolition	C1	0	0	0	0.005
	Transport	C2	0	0	0	0.511
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	0.132
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	226	0	0	-43.2
100% Landfill Scenario						
End of life	Deconstruction, demolition	C1	0	0	0	0.005
	Transport	C2	0	0	0	0.025
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	1.65
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	1.15E+03	0	0	-16.4
100% Recycling Scenario						
End of life	Deconstruction, demolition	C1	0	0	0	0.005
	Transport	C2	0	0	0	0.553
	Waste processing	C3	0	0	0	0
	Disposal	C4	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	1.46E+02	0	0	-45.5

SM = Use of secondary material;
RSF = Use of renewable secondary fuels;
NRSF = Use of non-renewable secondary fuels;
FW = Net use of fresh water

LCA Results - High tensile steel strand for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	1.11E-06	78.8	0.143
	Transport	A2	3.92E-11	1.53E-03	1.37E-05
	Manufacturing	A3	2.28E-07	2.30	0.360
	Total (of product stage)	A1-3	1.34E-06	81.1	0.503
Construction process stage	Transport	A4	1.04E-09	0.040	3.62E-04
	Construction	A5	3.03E-08	3.43	0.010
Use stage	Use	B1	0	0	0
	Maintenance	B2	0	0	0
	Repair	B3	0	0	0
	Replacement	B4	0	0	0
	Refurbishment	B5	0	0	0
	Operational energy use	B6	0	0	0
	Operational water use	B7	0	0	0
%92 Recycling / %8 Landfill Scenario					
End of life	Deconstruction, demolition	C1	8.19E-11	0.006	3.28E-05
	Transport	C2	2.30E-09	0.090	8.15E-04
	Waste processing	C3	0	0	0
	Disposal	C4	3.49E-10	80.1	1.82E-04
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-0.014	8.15	-0.070
100% Landfill Scenario					
End of life	Deconstruction, demolition	C1	8.19E-11	0.006	3.28E-05
	Transport	C2	1.08E-10	0.004	3.78E-05
	Waste processing	C3	0	0	0
	Disposal	C4	4.36E-09	1.00E+03	0.002
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-0.014	36.1	-0.317
100% Recycling Scenario					
End of life	Deconstruction, demolition	C1	8.19E-11	0.006	3.28E-05
	Transport	C2	2.49E-09	0.097	8.82E-04
	Waste processing	C3	0	0	0
	Disposal	C4	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	-0.014	5.72	-0.049

HWD = Hazardous waste disposed;
NHWD = Non-hazardous waste disposed;
RWD = Radioactive waste disposed

LCA Results - High tensile steel strand for the prestressing of concrete (continued)

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

Other environmental information describing output flows – at end of life									
			CRU	MFR	MER	EE	Biogenic carbon (product)	Biogenic carbon (packaging)
			kg	kg	kg	MJ per energy carrier	kg C	kg C
Product stage	Raw material supply	A1	0	0	0	0	0	0
	Transport	A2	0	0	0	0	0	0
	Manufacturing	A3	0	0	0	0	0	0
	Total (of product stage)	A1-3	0	0	0	0	0	0
Construction process stage	Transport	A4	0	0	0	0	0	0
	Construction	A5	0	0	0	0	0	0
Use stage	Use	B1	0	0	0	0	0	0
	Maintenance	B2	0	0	0	0	0	0
	Repair	B3	0	0	0	0	0	0
	Replacement	B4	0	0	0	0	0	0
	Refurbishment	B5	0	0	0	0	0	0
	Operational energy use	B6	0	0	0	0	0	0
	Operational water use	B7	0	0	0	0	0	0
%92 Recycling / %8 Landfill Scenario								
End of life	Deconstruction, demolition	C1	0	-920	0	0	0	0
	Transport	C2	0	0	0	0	0	0
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0	0	0
100% Landfill Scenario								
End of life	Deconstruction, demolition	C1	0	0	0	0	0	0
	Transport	C2	0	0	0	0	0	0
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0	0	0
100% Recycling Scenario								
End of life	Deconstruction, demolition	C1	0	-1.00E+03	0	0	0	0
	Transport	C2	0	0	0	0	0	0
	Waste processing	C3	0	0	0	0	0	0
	Disposal	C4	0	0	0	0	0	0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	0	0	0	0	0	0

CRU = Components for reuse;
MFR = Materials for recycling

MER = Materials for energy recovery;
EE = Exported Energy

Scenarios and additional technical information

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
A4 – Transport to the building site	On leaving the manufacturing factory the high-tensile prestressed steel wire and strand products are transported to the construction site, including provision of all materials and products. Road transport distance to site is assumed to be 350 km. Only the one-way distance is considered as it is assumed that the logistics companies will optimise their distribution and not return empty in modules beyond A3.		
	Truck trailer - Fuel	litre/km	1.56
	Distance	km	350
	Capacity utilisation (incl. empty returns)	%	85
	Bulk density of transported products	kg/m^3	7810
A5 – Installation in the building	Installation in the building; including provision of all materials, products, and energy, as well as waste processing up to the end-of-waste state or disposal of final residues during the construction stage. Installation of the product into the building is assumed to result in 10% wastage (determined based on typical installation losses reported by the WRAP Net Waste Tool [WRAP 2017]). It is assumed that fabrication requires 15.34 kWh/tonne finished product, and that there is a 2% wastage associated with this process.		
	Ancillary materials for installation - Losses per tonne of construction steel forms	%	2
	Energy Use - Energy per tonne required for installation into building	kWh	15.34
	Waste materials from installation wastage	%	10
B2 – Maintenance	No maintenance required		
B3 – Repair	No repair process required		
B4 – Replacement	No replacement considerations required		
B5 – Refurbishment	No refurbishment process required		
Reference service life	High-tensile prestressed steel wire and strand products for the prestressing of concrete are used in the main building structure so the reference service life will equal the lifetime of the building. The Concrete Society follows the definitions provided in BS EN 1990, which specifies “building structures and other common structures” as having a lifetime of 50 years (The Concrete Society, n.d.; BSI, 2005). On this basis, the RSL for this EPD is assumed to be 50 years.		
B6 – Use of energy; B7 – Use of water	No water or energy required during use stage related to the operation of the building		
C1 to C4 End of life,	The end-of-life stage starts when the construction product is replaced, dismantled or deconstructed from the building or construction works and does not provide any further function. The recovered steel is transported for recycling while a small portion is assumed to be unrecoverable and remains in the rubble which is sent to landfill. 92% of the reinforcing steel is assumed to be recycled and 8% is sent to landfill [STEELCONSTRUCTION.INFO 2012]. Once steel scrap is generated through the deconstruction activities on the demolition site it is considered to have reached the “end of waste” state. No further processing is required so there are no impacts associated with this module. Hence no impacts are reported in module C3.		
	Waste for recycling - Recovered steel from crushed concrete	%	92

	Waste for energy recovery - Energy recovery is not considered for this study as most end of life steel scrap is recycled, while the remainder is landfilled	-	-
	Waste for final disposal - Unrecoverable steel lost in crushed concrete and sent to landfill	%	8
	Portion of energy assigned to rebar from energy required to demolish building, per tonne	MJ	24
	Transport to waste processing by Truck - Fuel consumption	litre/km	1.56
	Transport to waste processing by Truck – Distance	km	463
	Transport to waste processing by Truck – Capacity utilisation	%	85
	Transport to waste processing by Truck – Density of Product	kg/m^3	7810
	Transport to waste processing by Container ship - Fuel consumption	litre/km	0.0041
	Transport to waste processing by Container ship - Distance	km	158
	Transport to waste processing by Container ship – Capacity utilisation	%	50
	Transport to waste processing by Container ship – Density of Product	kg/m^3	7810
Module D	It is assumed that 92% of the steel used in the structure is recovered for recycling, while the remainder is landfilled. “Benefits and loads beyond the system boundary” (module D) accounts for the environmental benefits and loads resulting from net steel scrap that is used as raw material in the EAF and that is collected for recycling at end of life. The balance between total scrap arisings recycled from fabrication, installation and end of life and scrap consumed by the manufacturing process (internally sourced scrap is not included in this calculation). These benefits and loads are calculated by including the burdens of recycling and the benefit of avoided primary production. This study is concerned with the secondary production route and more scrap is required as input to the system than is recovered at end of life. The net effect of this is that module D mainly models the burdens associated with the scrap input (secondary material) to the steelmaking process. The resulting scrap credit/burden is calculated based on the global “value of scrap” approach (/worldsteel 2011).		
	Recycled Content	kg	932
	Re-used Content	kg	0
	Recovered for recycling	kg	920
	Recovered for re-use	kg	0
	Recovered for energy	kg	0

Summary, comments and additional information

Interpretation

Scrap based high-tensile prestressed steel wire and strand products for the prestressing of concrete of Yazici Iron and Steel Co. Inc., Kocaeli (DNA PC Wire and Strand) is made via the EAF route. The bulk of the environmental impacts and primary energy demand is attributed to the manufacturing phase, covered by information modules A1-A3 of EN 15804+A2.

The interpretation of the results has been carried out considering the methodology- and data-related assumptions and limitations declared in the EPD. This interpretation section focuses on the environmental impact categories as well as the primary energy demand indicators only.

Global Warming Potential (GWP)

The majority of the life cycle GWP impact occurs in the production phase (A1-A3). A1-A3 impacts account for 92.54% overall life cycle impacts for this category. The most significant contributions to production phase impacts are: the upstream production of raw materials used in the steelmaking process, generation/supply of electricity and the production/use of fuels on site. Fabrication, installation and the end-of-life processes covered in C1-C4 make a minimal contribution to GWP. For overall climate change impacts, carbon dioxide emissions account for the majority of impacts with methane being the second most significant contributor.

Ozone Depletion Potential (ODP)

The majority of impacts are associated with the production phase (A1-3). Significant contributions to production phase impact come from the emission of ozone depleting substances during the upstream production of raw materials/pre-products as well as those arising from electricity production. Module D shows a very small credit even though scrap burdens are being assessed in this phase. This is explained because ODP emissions are linked to grid electricity production used.

Acidification Potential (AP)

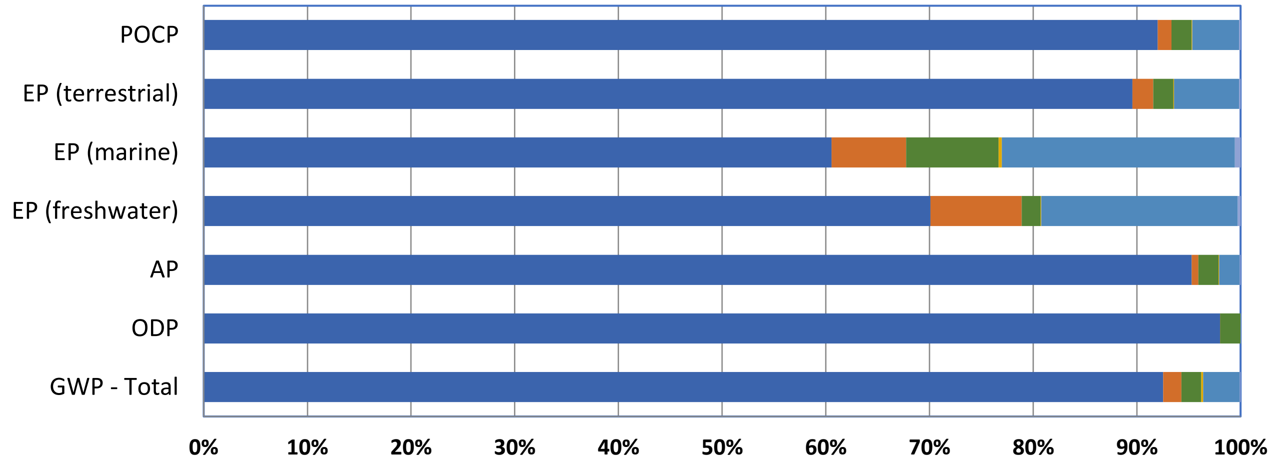
Acidification potential is generally driven by the production of sulphur dioxide and nitrogen oxides through the combustion of fossil fuels, particularly coal and crude oil products. The majority of the lifecycle AP impact occurs in the production phase (A1-A3), similar to GWP. The major contributors to production phase AP impacts comes from energy resources used in the production of the raw materials and pre-products for the steelmaking process and from transportation. Fabrication, installation and the end-of-life processes classed under C1-C4 make minimal contributions.

Eutrophication Potential (EP)

Eutrophication is driven by nitrogen and phosphorus containing emissions and as with GWP and AP is often strongly linked with the use of fossil fuels. The major eutrophication impacts occur in the production phase (A1-A3). Significant contributions to production phase impact comes from the production of raw materials and transport. Fabrication, installation and the end-of-life processes classed under C1-C4 again make minimal contributions.

Photochemical Ozone Creation Potential (POCP)

POCP tends to be driven by emissions of carbon monoxide, nitrogen oxides (NOx), sulphur dioxide and NMVOCs. The production phase is the dominant phase of the lifecycle with regards to POCP impacts. Again, these are all emissions commonly associated with the combustion of fuels. Significant contributors to POCP are the upstream production of raw materials/pre-products and transport, directly linked to fossil fuel combustion. It should be noted that the impacts for steel recycling in module D is almost of the same magnitude as the production phase impacts.



	GWP - Total	ODP	AP	EP (freshwater)	EP (marine)	EP (terrestrial)	POCP
A1-3	92.54%	98.04%	95.28%	70.09%	60.54%	89.56%	92.00%
A4	1.75%	0.00%	0.66%	8.80%	7.21%	2.03%	1.33%
A5	1.92%	1.96%	1.96%	1.82%	8.93%	1.93%	1.94%
C1	0.18%	0.00%	0.03%	0.05%	0.29%	0.08%	0.08%
C2	3.50%	0.00%	1.99%	18.95%	22.49%	6.25%	4.49%
C3	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%	0.00%
C4	0.10%	0.00%	0.09%	0.28%	0.55%	0.15%	0.15%

Figure 1 - shows the relative contribution of each life cycle stage to different environmental indicators for the high-tensile prestressed steel wire and strand products for the prestressing of concrete manufactured by secondary production route - scrap

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